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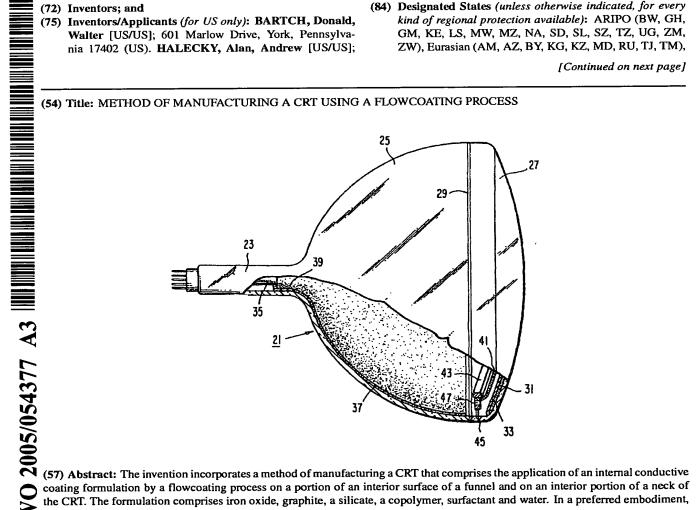
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- (71) Applicant (for all designated States except US): THOM-SON LICENSING S. A. [FR/FR]; 46 Quai A. Le Gallo, F-92100 Boulogne-Billancourt (FR).
- (72) Inventors; and
- (75) Inventors/Applicants (for US only): BARTCH, Donald,

40 Elm Lane, Glenmoore, Pennsylvania 19343 (US). FARRAH, John, Stephen [US/US]; 1411 West View Drive, Lancaster, Pennsylvania 17603 (US). EDWARDS, James, Francis [US/US]; 1829 Rockford Lane, Lancaster, Pennsylvania 17601 (US).

- (74) Agents: TRIPOLI, Joseph, S. et al.; 2 Independence Way, Suite #200, Princeton, New Jersey 08540 (US).
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coating formulation by a flowcoating process on a portion of an interior surface of a funnel and on an interior portion of a neck of the CRT. The formulation comprises iron oxide, graphite, a silicate, a copolymer, surfactant and water. In a preferred embodiment, the copolymer is a maleic copolymer.



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